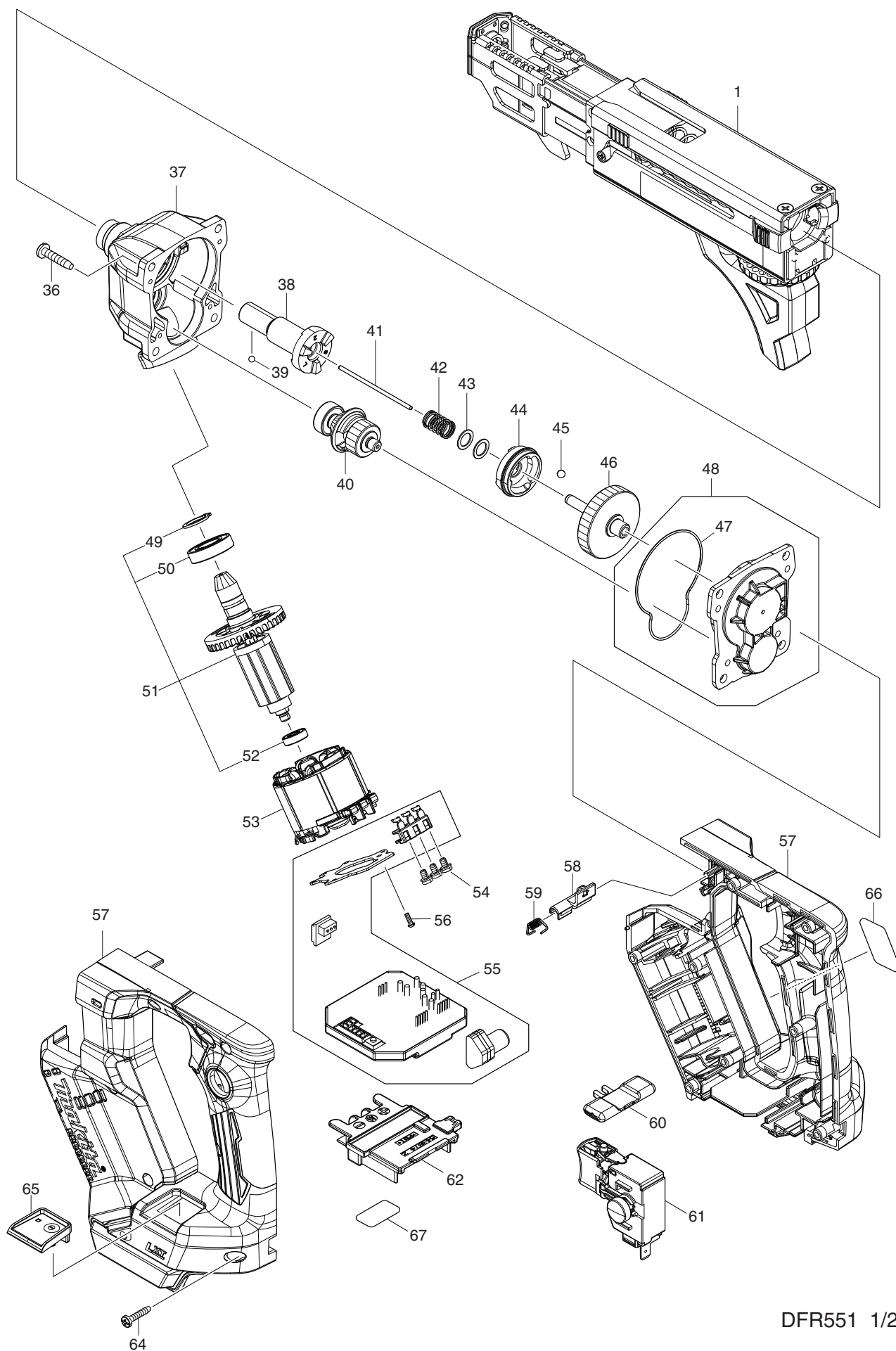
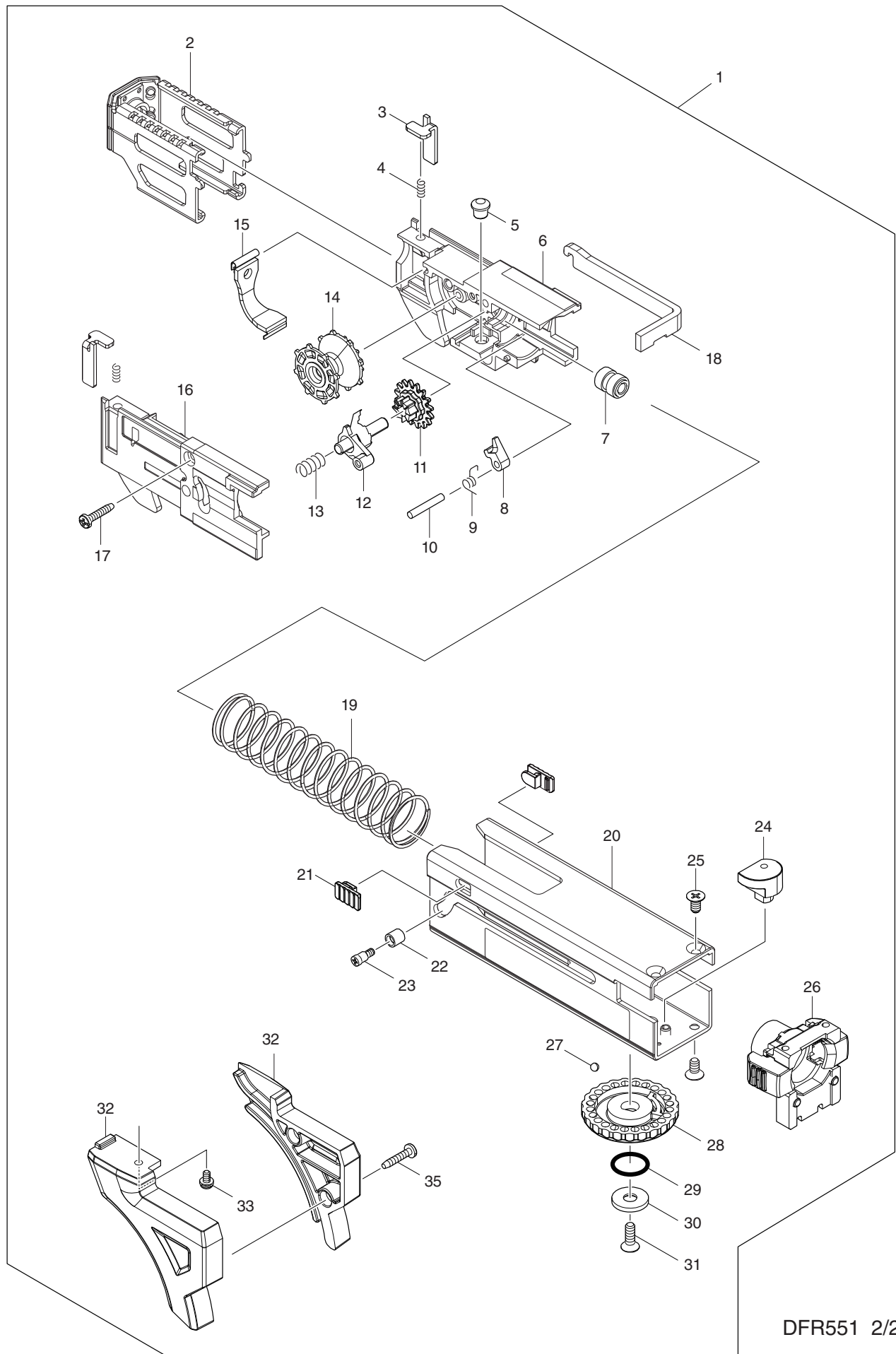






## PARTS LIST

| Item No | Type | Part No       | Description                  | Qty | Unit |
|---------|------|---------------|------------------------------|-----|------|
| 001     | 1    | 191W94-5      | CASING 55 SET                | 1   | SET  |
| 001     | 1    | INC.          | Item No. 2-35                |     |      |
| 002     | 1    | 141A81-2      | STOPPER BASE COMPLETE        | 1   | PC.  |
| 002     | 1    | INC. 422695-3 | CAP                          | 1   | PC.  |
| 003     |      | 345837-1      | LEVER                        | 2   | PC.  |
| 004     |      | 233211-4      | COMPRESSION SPRING 2         | 2   | PC.  |
| 005     |      | 256451-7      | PIN 6                        | 1   | PC.  |
| 006     |      | 413527-5      | FEEDER BOX                   | 1   | PC.  |
| 007     |      | 257855-6      | SLEEVE 5                     | 1   | PC.  |
| 008     |      | 310062-3      | STOPPER                      | 1   | PC.  |
| 009     |      | 231636-6      | TORSION SPRING 4             | 1   | PC.  |
| 010     |      | 256158-5      | PIN 3                        | 1   | PC.  |
| 011     |      | 226344-2      | SPUR GEAR 16                 | 1   | PC.  |
| 012     |      | 141A78-1      | RATCHET ARM COMPLETE         | 1   | PC.  |
| 013     | 2    | 232771-3      | COMPRESSION SPRING 5         | 1   | PC.  |
| 014     |      | 416518-5      | WHEEL                        | 1   | PC.  |
| 015     |      | 162934-6      | DUST COVER                   | 1   | PC.  |
| 016     |      | 141A80-4      | BOX COVER COMPLETE           | 1   | PC.  |
| 017     |      | 266130-9      | TAPPING SCREW BIND PT 3X16   | 1   | PC.  |
| 018     |      | 347828-8      | PLATE                        | 1   | PC.  |
| 019     |      | 232698-7      | COMPRESSION SPRING 22        | 1   | PC.  |
| 020     |      | 141A79-9      | CASING 55 COMPLETE           | 1   | PC.  |
| 020     |      | INC. 8040Y6-3 | INDICATION LABEL             | 1   | PC.  |
| 021     |      | 450111-5      | STOPPER                      | 2   | PC.  |
| 022     |      | 257764-9      | SLEEVE 4                     | 1   | PC.  |
| 023     |      | 265177-0      | #NAME?                       | 1   | PC.  |
| 024     |      | 313378-5      | SHIFTER PIN                  | 1   | PC.  |
| 025     |      | 912107-9      | COUNTERSUNK HEAD SCREW M4X8  | 3   | PC.  |
| 026     |      | 141A77-3      | CLAMPER COMPLETE             | 1   | PC.  |
| 026     |      | INC. 263032-0 | RUBBER PIN 4                 | 2   | PC.  |
| 027     |      | 216001-0      | STEEL BALL 3.5               | 1   | PC.  |
| 028     |      | 417056-0      | DIAL 42                      | 1   | PC.  |
| 029     |      | 213107-5      | O RING 12                    | 1   | PC.  |
| 030     |      | 267201-5      | FLAT WASHER 6                | 1   | PC.  |
| 031     |      | 912117-6      | COUNTERSUNK HEAD SCREW M4X12 | 1   | PC.  |
| 032     | 1    | 183T81-0      | SCREW GUIDE SET              | 1   | SET  |
| 032     | 2    | 413A56-4      | * SCREW GUIDE L              | 1   | PC.  |
| 033     |      | 265A38-0      | P.H.SCREW M3X6 WITH WR       | 1   | PC.  |

| Item No | Type | Part No  | Description                | Qty                | Unit |     |
|---------|------|----------|----------------------------|--------------------|------|-----|
| 034     | 2    | 413A57-2 | * SCREW GUIDE R            | 1                  | PC.  |     |
| 035     |      | 266130-9 | TAPPING SCREW BIND PT 3X16 | 2                  | PC.  |     |
| 036     |      | 266045-0 | TAPPING SCREW 4X20         | 4                  | PC.  |     |
| 037     |      | 141A64-2 | GEAR HOUSING COMPLETE      | 1                  | PC.  |     |
| 037     | INC. | 213265-7 | O RING 17                  | 1                  | PC.  |     |
| 037     | INC. | 213380-7 | O RING 24                  | 1                  | PC.  |     |
| 038     |      | 141A67-6 | SPINDLE 270S COMPLETE      | 1                  | PC.  |     |
| 039     | 2    | 216068-6 | STEEL BALL 3               | 1                  | PC.  |     |
| 040     |      | 141J99-7 | GEAR COMPLETE 21-25        | 1                  | PC.  |     |
| 041     |      | 268325-0 | ROD 2                      | 1                  | PC.  |     |
| 042     |      | 234121-8 | COMPRESSION SPRING 8       | 1                  | PC.  |     |
| 043     |      | 267202-3 | FLAT WASHER 8              | 2                  | PC.  |     |
| 044     |      | 223192-0 | CLUTCH CAM 270S            | 1                  | PC.  |     |
| 045     |      | 216008-6 | STEEL BALL 4               | 3                  | PC.  |     |
| 046     |      | 141A63-4 | GEAR COMPLETE 46           | 1                  | PC.  |     |
| 047     |      | 422692-9 | SEAL RING                  | 1                  | PC.  |     |
| 048     |      | 136412-2 | GEAR HOUSING COVER ASSY    | 1                  | PC.  |     |
| 048     | INC. | 422694-5 | FELT                       | 1                  | PC.  |     |
| 048     | INC. |          | Item No. 47                |                    |      |     |
| 049     |      | 961052-5 | RETAINING RING S-12        | 1                  | PC.  |     |
| 050     |      | 211288-9 | BALL BEARING 6901DDW       | 1                  | PC.  |     |
| 051     |      | 519685-6 | ROTOR ASSY                 | 1                  | PC.  |     |
| 051     | INC. |          | Item No. 49,50,52          |                    |      |     |
| 052     |      | 210039-7 | BALL BEARING 695DDW        | 1                  | PC.  |     |
| 053     |      | 629A57-4 | STATOR                     | 1                  | PC.  |     |
| 054     |      | 652069-6 | FLAT HEAD SCREW M3X6       | 3                  | PC.  |     |
| 055     |      | 620E75-9 | CONTROLLER                 | 1                  | PC.  |     |
| 056     |      | 266490-9 | TAPPING SCREW PT 2X6       | 3                  | PC.  |     |
| 057     | 3    | 1911A8-9 | * HOUSING SET              | 1                  | SET  |     |
| 057     | 3    | INC.     | Item No. E01,63            | 2                  | PC.  |     |
| 057     | 3    | INC.     | 252126-6                   | HEX. LOCK NUT M4-7 | 2    | PC. |
| 057     | 3    | INC.     | 263005-3                   | RUBBER PIN 6       | 2    | PC. |
| 058     |      | 141A65-0 | LEVER COMPLETE             | 1                  | PC.  |     |
| 059     |      | 232703-0 | TORSION SPRING 3           | 1                  | PC.  |     |
| 060     |      | 455053-8 | F/R CHANGE LEVER           | 1                  | PC.  |     |
| 061     |      | 651088-9 | SWITCH C3JW-4B-1L          | 1                  | PC.  |     |
| 062     |      | 643874-2 | TERMINAL                   | 1                  | PC.  |     |
| 064     |      | 266130-9 | TAPPING SCREW BIND PT 3X16 | 8                  | PC.  |     |
| 065     | 2    | 141L34-7 | * SWITCH PLATE COMPLETE    | 1                  | PC.  |     |

| Item No | Type | Part No       | Description              | Qty | Unit |
|---------|------|---------------|--------------------------|-----|------|
| 065     | 2    | INC. 8031T5-3 | SWITCH LABEL             | 1   | PC.  |
| 066     |      | 8110J6-1      | DFR551 NAME PLATE        | 1   | PC.  |
| 067     |      | 8110K1-8      | DFR551 SERIAL NO. LABEL  | 1   | PC.  |
| 068     |      | 253309-1 *    | THIN WASHER 8            | 1   | PC.  |
| 069     |      | 808576-9      | 6000RPM INDICATION LABEL | 1   | PC.  |
| A01     |      | 266622-8      | +SFH SCREW M3X5          | 1   | PC.  |
| A02     |      | 346449-3      | HOOK                     | 1   | PC.  |
| A03     |      | 191V02-0      | + BIT2-155 SET 5PC SET   | 1   | SET  |
| A11     |      | 191V04-6      | SQUARE BIT 2-155 5PC SET | 1   | SET  |
| A12     |      | 450128-8      | BATTERY COVER            | 1   | PC.  |
| A13     |      | -----         | BATTERY CHARGER          | 1   | PC.  |
| A14     |      | -----         | 18V LI-ION BATTERY       | 1   | PC.  |
| E01     |      | 8041V4-2      | CAUTION LABEL            | 1   | PC.  |

## SERVICE CHANGES: DFR551

### 1. Changes on Housing Set and Switch Plate Complete (T/I#DB680) (T/I#DD830)

| Item No. | Description       | Type 1   | Type 2   | Type 3   |
|----------|-------------------|----------|----------|----------|
| 57       | HOUSING SET       | 183T80-2 | 191W95-3 | 1911A8-9 |
| 65       | SWITCH PLATE COM. | -----    | 141G67-2 | 141L34-7 |

Above parts are completely interchangeable as a set.

### 2. Changes on Screw Guide Set (T/I#Y09465)

| Item No. | Description     | Type 1   | Type 2   |
|----------|-----------------|----------|----------|
| 32       | SCREW GUIDE SET | 183T81-0 | -----    |
|          | SCREW GUIDE L   | -----    | 413A56-4 |
| 34       | SCREW GUIDE SET | 183T81-0 | -----    |
|          | SCREW GUIDE R   | -----    | 413A57-2 |

Above parts are completely interchangeable as a set.

### 3. Addition of Thin Washer 8 (T/I#DC561)

| Item No. | Description   | Type 1 | Type 2   |
|----------|---------------|--------|----------|
| 68       | THIN WASHER 8 | -----  | 253309-1 |

